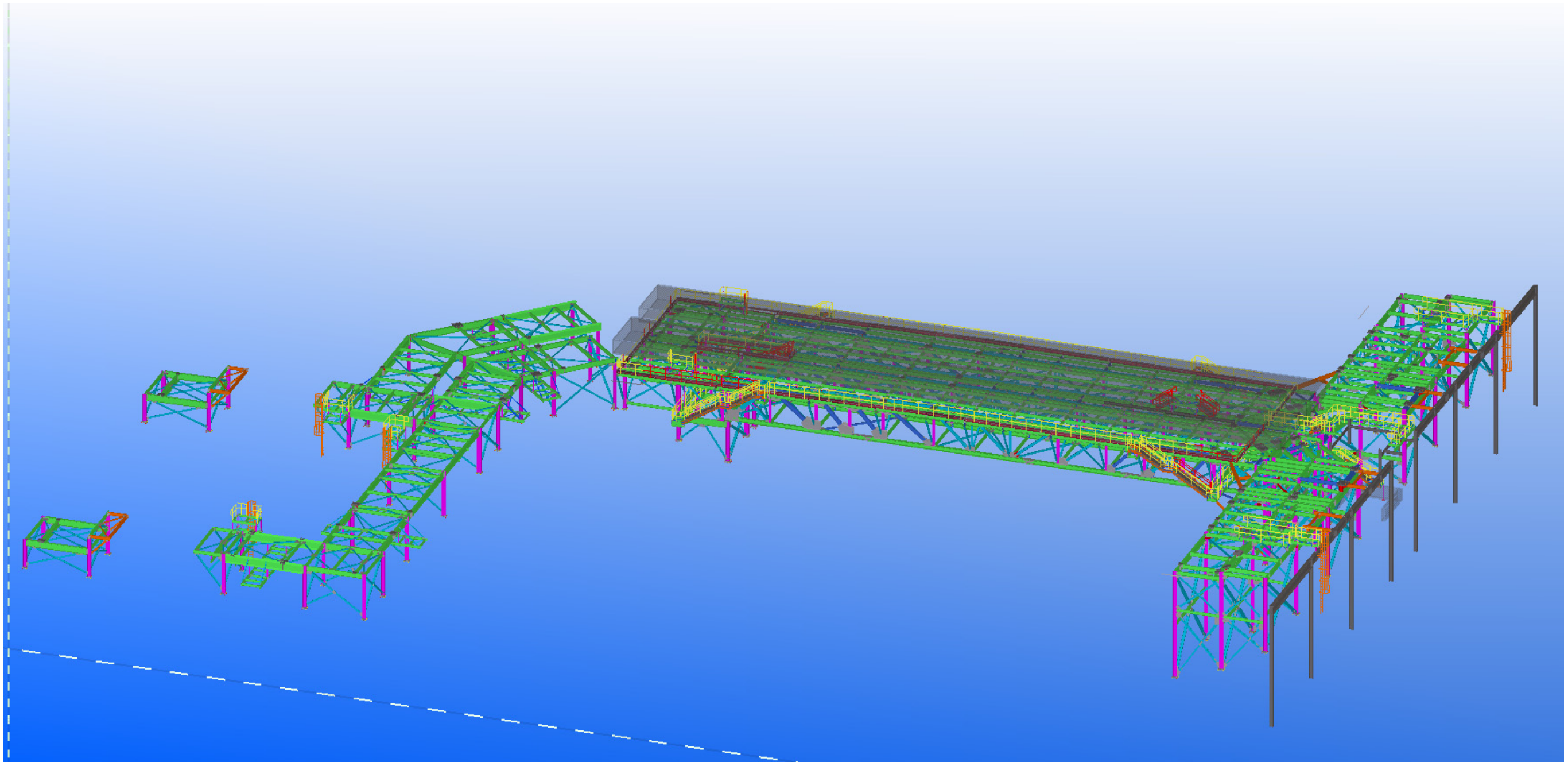
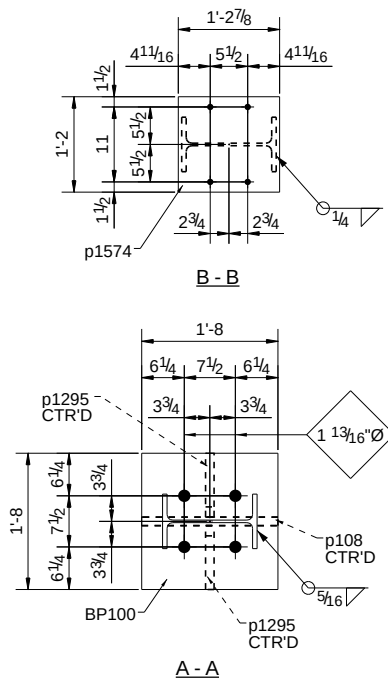
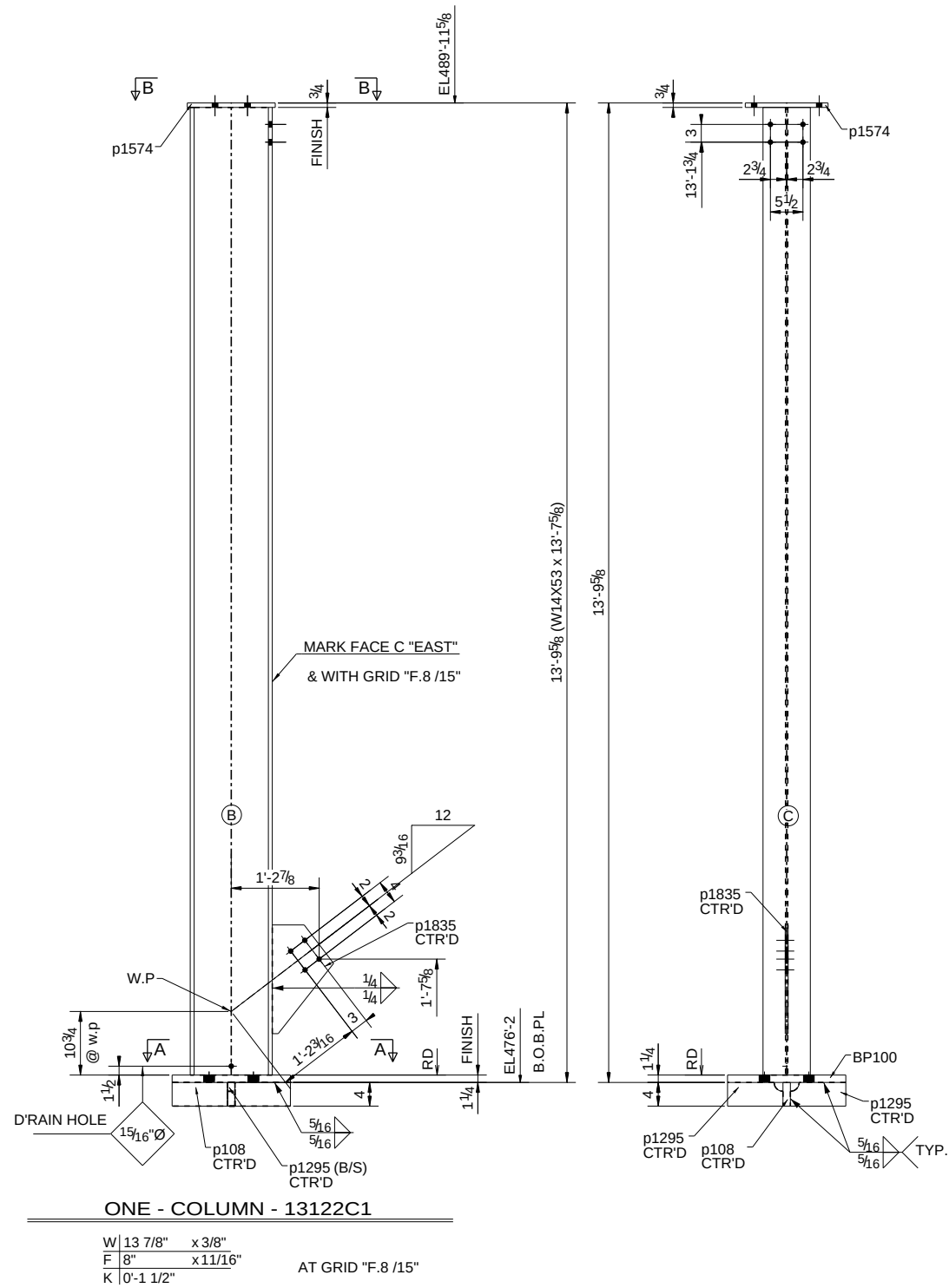
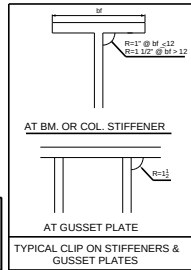






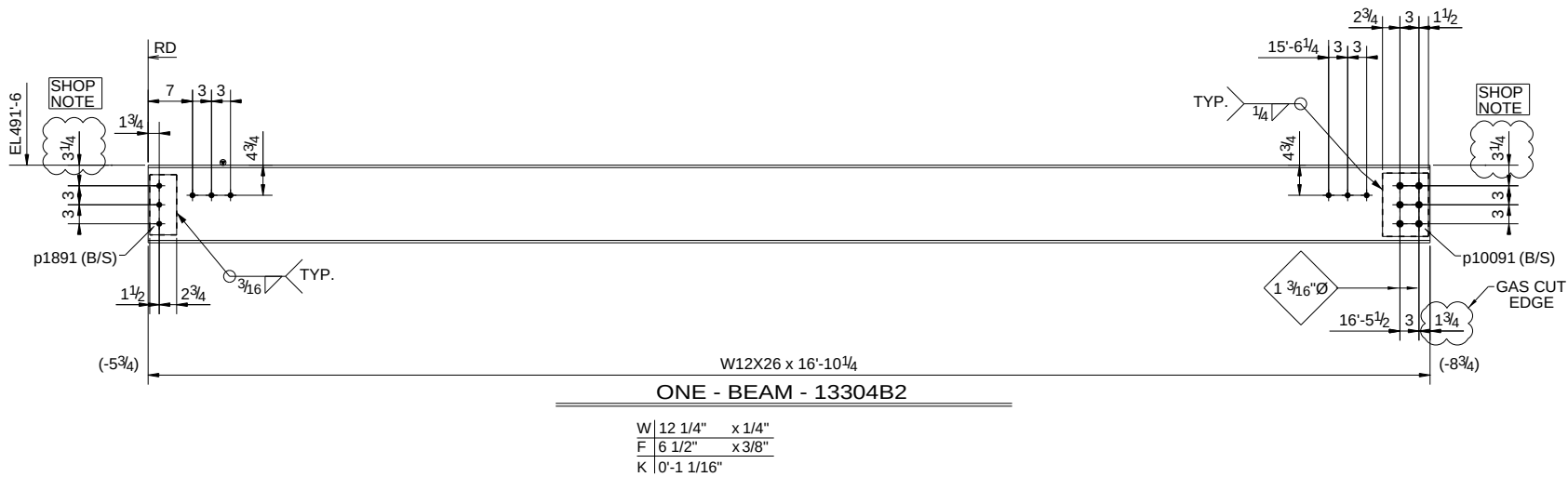
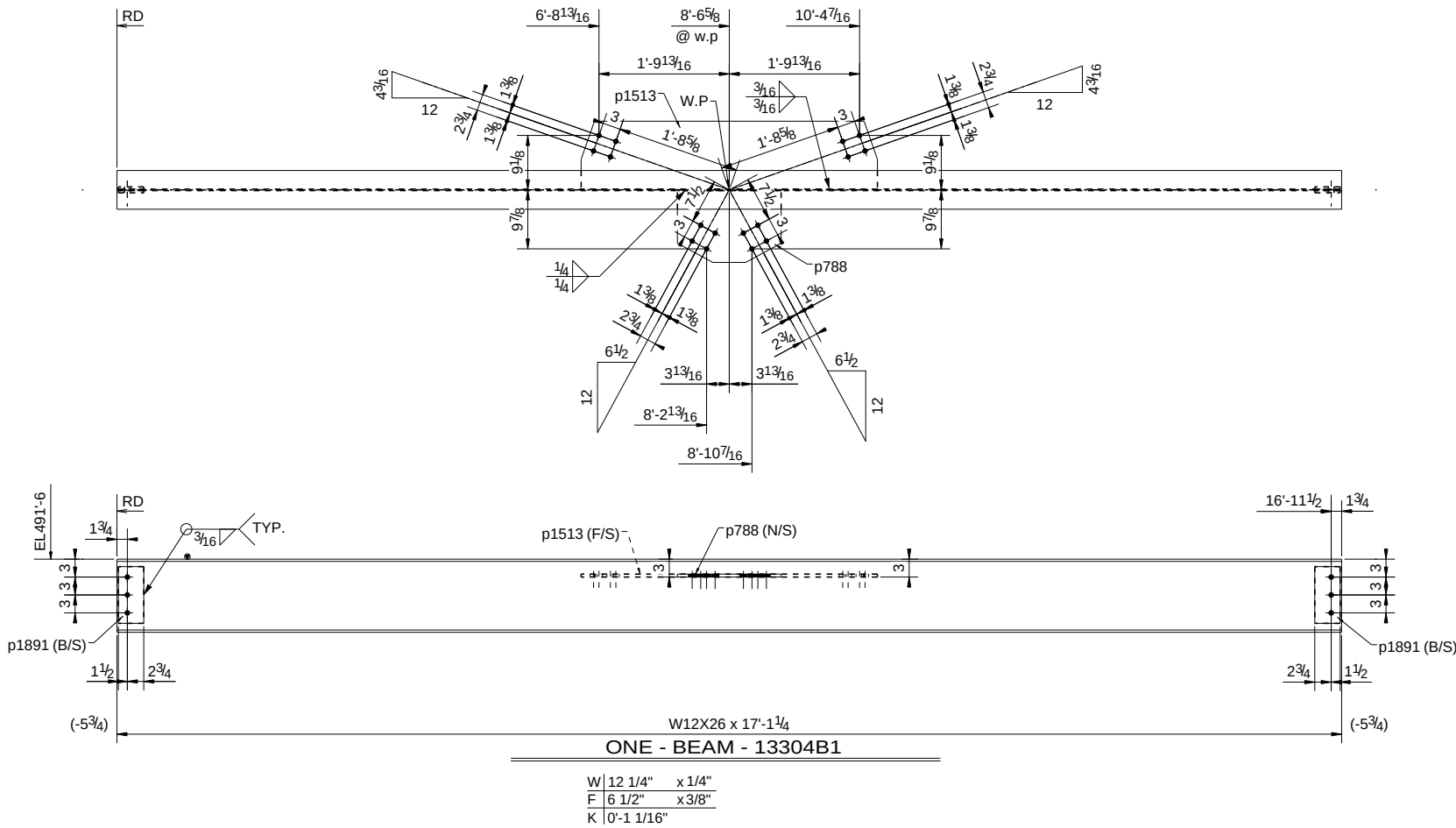
SHOP NOTE:
10% (MIN) OF ALL FILLET WELDS & PARTIAL JOINT PENETRATION WELDS TO BE MAGNETIC PARTICLE TESTED. THIS INCLUDES WELDS NOTED "MP" IN THE WELD SYMBOL. THE BALANCE OF THE 10% (MIN) OF THESE WELDS TO BE SELECTED FOR TESTING AT THE DISCRETION OF THE PURCHASER'S INSPECTOR. ALL COMPLETE JOINT PENETRATION WELDS TO BE 100% ULTRASONICALLY TESTED.

SHOP NOTE:
ALL JOINTS TO BE SEAL WELDED WITH CONTINUOUS 1/8" FILLET OR BUTT WELDED AS REQ'D.



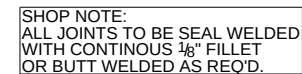
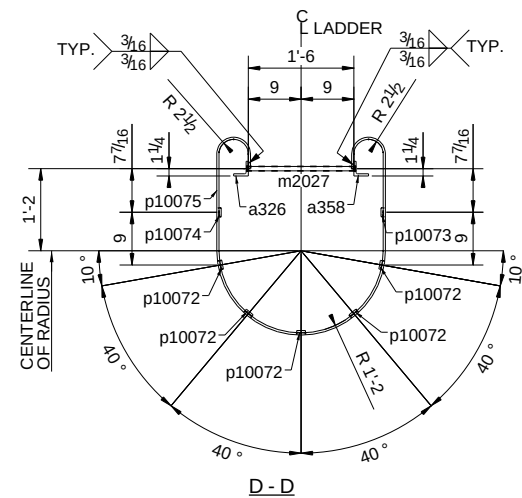
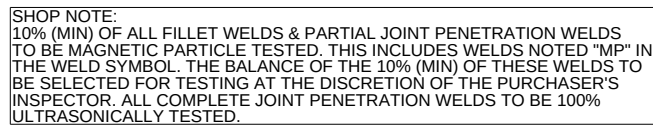
NOTE:-
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No(s):-

SHPG. SEQUENCES		BILL OF MATERIAL											
	13	MARK	NO. PCS	DESCRIPTION	LENGTH		FAB. MARK	P.M.	PREP	NOTES	PAY CODE	UNIT	Wt(lbs)
					FT.	IN							
	1	13122C1	1	W14X53	13	7 5/8"		13101/15	A892	F&E	1.3+A	723.90	
			1	PL1 1/4"x20"	1	8"	BP100		A572-50		3.0-1.3	141.80	
			1	PL1 1/4"x4"	1	8"	p108		A572-50		3.0-1.3	28.36	
			2	PL1 1/4"x4"	0	9 3/8"	p1295		A572-50		3.0-1.3	13.30	
			1	PL3/4"x14"	1	2 7/8"	p1574		A572-50			44.29	
			1	PL1/2"x10 3/8"	1	6 3/8"	p1835		A572-50			27.03	
			4	7/8" Ø A325N-MG	0	3"		FIELD		Wt=N&L-W&L-LW(SQ)		1.03	
				TOTAL WEIGHT PER UNIT									891.98



SHOP NOTE:
10% (MIN) OF ALL FILLET WELDS & PARTIAL JOINT PENETRATION WELDS TO BE MAGNETIC PARTICLE TESTED. THIS INCLUDES WELDS NOTED "MP" IN THE WELD SYMBOL. THE BALANCE OF THE 10% (MIN) OF THESE WELDS TO BE SELECTED FOR TESTING AT THE DISCRETION OF THE PURCHASER'S INSPECTOR. ALL COMPLETE JOINT PENETRATION WELDS TO BE 100% ULTRASONICALLY TESTED.

SHPG. SEQUENCES		BILL OF MATERIAL											
	13	MARK	NO. PCS	DESCRIPTION	LENGTH		FAB. MARK	P.M.	PREP	NOTES	PAY CODE	UNIT	Wt(lbs)
	1	13304B1	1	W12X26	17	1 1/4"		13301/9	A992			1.2	445.30
			1	PL1/2"x12"	1	5 3/8"	p788		A572-50				29.66
			1	PL1/2"x11 3/8"	4	1 5/8"	p1513		A572-50				80.08
			4	PL3/8"x4 1/4"	0	9 1/2"	p1891		A572-50				4.29
				TOTAL WEIGHT PER UNIT									572.21
	1	13304B2	1	W12X26	16	10 1/4"		13301/9	A992	GAS CUT		1.2	438.79
			2	PL3/8"x4 1/4"	0	9 1/2"	p1891		A572-50				4.29
			2	PL3/8"x7 1/4"	0	10"	p10091		A572-50	GAS CUT			7.71
				TOTAL WEIGHT PER UNIT									462.80



The image contains two sets of technical drawings, each consisting of a perspective view and a corresponding dimensioned elevation view.

DETAIL 1 (Left):

- Perspective View:** Shows a vertical plate (a358) connected to a horizontal plate (m2027) and a diagonal plate (a282). A horizontal plate (a213) is also shown. Dimensions include 1/4, 13/16, and 1/8. A section line A-A is indicated.
- Elevation View:** Shows the vertical plate (a358) with a total height of 10 7/8. The horizontal plate (m2027) has a thickness of 1/4. The diagonal plate (a282) has a thickness of 1/8. The horizontal plate (a213) has a thickness of 1/4. The vertical plate (a358) has a thickness of 1/4. The horizontal plate (m2027) is positioned 1/4 from the top of the vertical plate. The diagonal plate (a282) is positioned 1/8 from the bottom of the vertical plate. The horizontal plate (a213) is positioned 1/4 from the top of the vertical plate.

DETAIL 2 (Right):

- Perspective View:** Shows a vertical plate (a358) connected to a horizontal plate (a282) and a diagonal plate (a213). A horizontal plate (a213) is also shown. Dimensions include 12, 5 3/16, 6 15/16, 3, and 3 1/6. A section line A-A is indicated.
- Elevation View:** Shows the vertical plate (a358) with a total height of 11. The horizontal plate (a282) has a thickness of 1/4. The diagonal plate (a213) has a thickness of 1/4. The horizontal plate (a282) is positioned 1/4 from the top of the vertical plate. The diagonal plate (a213) is positioned 1/4 from the bottom of the vertical plate. The horizontal plate (a282) is positioned 1/4 from the top of the vertical plate.

NOTE:-
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